

Thread Milling System

Screw Taps



Material HSS-E General type

| Metric coarse teeth | | Metric fine teeth | |
|---------------------|-----------|-------------------|-----------|
| Type | Price | Type | Price |
| M1.0x0.25 | P1 B 237 | M2.0x0.25 | P1 B 211 |
| M1.2x0.25 | P1 A 242 | M2.5x0.35 | P1 B 211 |
| M1.4x0.3 | P1 A 214 | M3.0x0.35 | P1 B 119 |
| M1.6x0.35 | P1 A 211 | M3.5x0.35 | P1 C 155 |
| M1.7x0.35 | P1 A 190 | M4.0x0.5 | P1 B 106 |
| M1.8x0.35 | P1 | M4.5x0.5 | P1 C 148 |
| M2.0x0.4 | P1 A 162 | M5.0x0.5 | P1 B 106 |
| M2.2x0.45 | P1 A 182 | M6.0x0.5 | P1 B 136 |
| M2.3x0.4 | P1 B 145 | M6.0x0.75 | P2 B 124 |
| M2.5x0.45 | P1 A 127 | M7.0x0.5 | P2 C 171 |
| M2.6x0.45 | P1 A 111 | M7.0x0.75 | P2 B 140 |
| M3.0x0.5 | P1 A 91 | M8.0x0.5 | P2 B 203 |
| M3.0x0.6 | P1 B 97 | M8.0x0.75 | P2 B 184 |
| M3.5x0.6 | P2 C 105 | M8.0x1.0 | P2 B 168 |
| M4.0x0.7 | P2 A 87 | M9.0x0.75 | P2 B 255 |
| M4.0x0.75 | P2 | M9.0x1.0 | P2 B 199 |
| M4.5x0.75 | P2 | M10x0.5 | P2 C 324 |
| M5.0x0.8 | P2 A 89 | M10x1.0 | P2 B 212 |
| M5.0x0.9 | P2 | M10x1.25 | P3 C 222 |
| M6.0x1.0 | P2 A 96 | M11x0.75 | P2 C 345 |
| M7.0x1.0 | P3 C 105 | M11x1.0 | P2 C 371 |
| M8.0x1.25 | P2 A 124 | M12x1.0 | P2 B 294 |
| M10x1.5 | P2 A 158 | M12x1.25 | P2 A 235 |
| M11x1.5 | P2 C 220 | M12x1.5 | P2 A 235 |
| M12x1.75 | P2 A 222 | M14x1.0 | P2 B 350 |
| M14x2 | P2 A 297 | M14x1.25 | P2 B 341 |
| M16x2 | P2 A 393 | M14x1.5 | P2 A 315 |
| M18x2.5 | P3 A 538 | M15x1.0 | P2 C 646 |
| M20x2.5 | P3 A 696 | M16x1.0 | P2 B 451 |
| M22x2.5 | P3 A 900 | M16x1.5 | P2 A 416 |
| M24x3.0 | P3 A 1167 | M17x1.0 | P2 C 779 |
| M27x3.0 | P3 B 1518 | M18x1.0 | P2 B 783 |
| M30x3.5 | P4 A 1877 | M18x1.5 | P2 A 569 |
| M33x3.5 | P4 B 2186 | M18x2.0 | P3 C 296 |
| M36x4.0 | P4 A 2494 | M20x1.0 | P2 B 892 |
| M39x4.0 | P4 C 3177 | M20x1.5 | P3 A 736 |
| M42x4.5 | P4 C 3770 | M20x2.0 | P3 B 717 |
| M45x4.5 | P4 C 4260 | M22x1.0 | P2 B 1137 |
| M48x5.0 | P4 C 5325 | M22x1.5 | P3 B 1046 |
| | | M24x1.0 | P2 B 1425 |
| | | M24x1.5 | P3 B 1387 |
| | | M24x2.0 | P3 B 1195 |
| | | M25x1.0 | P2 C 2218 |
| | | M25x1.5 | P3 B 1764 |
| | | M25x2.0 | P3 C 1744 |
| | | M26x1.0 | P2 C 2458 |
| | | M26x1.5 | P3 B 1841 |
| | | M27x1.5 | P3 B 1780 |
| | | M27x2.0 | P3 B 1708 |
| | | M28x1.5 | P3 B 1755 |
| | | M30x1.5 | P3 B 2164 |
| | | M32x1.5 | P3 C 2361 |
| | | M33x1.5 | P3 C 2669 |
| | | M33x2.0 | P3 C 2669 |
| | | M33x3.0 | P3 C 3106 |
| | | M36x1.5 | P3 C 3662 |
| | | M36x3.0 | P3 C 3662 |
| | | M38x1.5 | P3 C 4138 |
| | | M39x3.0 | P3 C 3273 |
| | | M40x1.5 | P3 C 4761 |
| | | M42x1.5 | P3 C 4866 |
| | | M42x2.0 | P3 C 5271 |

Relevant description:
 1 wire attack precision: the price of the size of the label after the accuracy of the standard size of precision.
 2 inventory level description (column):
 (A) = standard in Library
 (B) = often in the library
 (C) = not often in the library
 3.N+ represents a guide - part for the tip,
 N- indicates that the head of the guide tooth is flat.



(UNC)

| Type | Precision | R | N-SP Price | R | N-SP (OX) Price |
|-----------|-----------|---|------------|---|-----------------|
| U1 -64 | P1 | C | 222 | | |
| U2 -56 | P1 | C | 154 | C | 154 |
| U3 -48 | P1 | C | 133 | | |
| U4 -40 | P1 | B | 99 | C | 99 |
| U5 -40 | P1 | B | 97 | C | 97 |
| U6 -32 | P2 | B | 94 | C | 94 |
| U8 -32 | P2 | B | 92 | C | 92 |
| U10 -24 | P2 | B | 92 | | |
| U12 -24 | P2 | C | 109 | | |
| U1/4 -20 | P2 | A | 98 | C | 98 |
| U5/16 -18 | P2 | A | 128 | | |
| U3/8 -16 | P2 | A | 155 | | |
| U7/16 -14 | P3 | B | 257 | | |
| U1/2 -13 | P3 | B | 251 | C | 242 |
| U9/16 -12 | P3 | C | 394 | | |
| U5/8 -11 | P3 | B | 386 | | |
| U3/4 -10 | P3 | B | 583 | C | 386 |
| U7/8 -9 | P3 | B | 903 | | |
| U1" -8 | P3 | B | 1254 | | |
| U1"1/8-7 | P4 | C | 1951 | | |
| U1"1/4-7 | P4 | C | 2399 | | |
| U1"3/8-6 | P4 | C | 3023 | | |
| U1"1/2-6 | P4 | C | 3991 | | |
| U1"3/4-5 | P4 | C | 5529 | | |
| U2" -4.5 | P5 | C | 8017 | | |

(UNF)

| Type | Precision | R | N-SP Price | R | N-SP (OX) Price |
|-----------|-----------|---|------------|---|-----------------|
| U1 -72 | P1 | C | 210 | C | 210 |
| U2 -64 | P1 | C | 162 | | |
| U3 -56 | P1 | C | 137 | | |
| U4 -48 | P1 | C | 110 | | |
| U5 -44 | P1 | C | 108 | | |
| U6 -40 | P1 | C | 105 | | |
| U8 -36 | P2 | C | 101 | | |
| U10 -32 | P2 | B | 92 | C | 92 |
| U12 -28 | P2 | C | 109 | | |
| U1/4 -28 | P2 | B | 98 | | |
| U5/16 -24 | P2 | B | 132 | | |
| U3/8 -24 | P2 | B | 160 | C | 160 |
| U7/16 -20 | P2 | B | 265 | C | 265 |
| U1/2 -20 | P2 | B | 259 | C | 259 |
| U9/16 -18 | P2 | B | 366 | C | 366 |
| U5/8 -18 | P2 | B | 398 | | |
| U3/4 -16 | P3 | B | 601 | | |
| U7/8 -14 | P3 | B | 931 | C | 931 |
| U1" -12 | P3 | C | 1446 | C | 1446 |
| U1"1/8-12 | P3 | C | 2032 | | |
| U1"1/2-12 | P3 | C | 4157 | | |

(BSW)

| Type | Precision | R | N-SP Price | R | N-SP (OX) Price |
|----------|-----------|---|------------|---|-----------------|
| 1/8 W40 | P1 | B | 95 | C | 95 |
| 5/32 W32 | P2 | C | 105 | | |
| 3/16 W24 | P2 | B | 92 | C | 92 |
| 7/32 W24 | P2 | C | 113 | | |
| 1/4 W20 | P2 | B | 116 | C | 116 |
| 5/16 W18 | P2 | B | 152 | C | 152 |
| 3/8 W16 | P2 | B | 185 | C | 185 |
| 7/16 W14 | P3 | C | 232 | | |
| 1/2 W12 | P3 | B | 305 | C | 287 |
| 5/8 W11 | P3 | B | 489 | | |
| 3/4 W10 | P3 | B | 737 | | |
| 7/8 W9 | P3 | B | 1141 | | |
| 1" W8 | P3 | B | 1638 | | |
| 1"1/4 W7 | P4 | C | 2630 | | |

Metric left teeth

| Type | Precision | R | N-SP-L Price |
|-----------|-----------|---|--------------|
| M2.0x0.4 | P1 | C | 212 |
| M2.5x0.45 | P1 | C | 167 |
| M3.0x0.5 | P1 | B | 114 |
| M4.0x0.7 | P2 | B | 109 |
| M5.0x0.8 | P2 | B | 112 |
| M6.0x1.0 | P2 | B | 119 |
| M7.0x1.0 | P2 | C | 143 |
| M8.0x1.25 | P2 | B | 170 |
| M10x1.5 | P2 | B | 218 |
| M12x1.75 | P2 | B | 305 |
| M14x2.0 | P2 | C | 446 |
| M16x2.0 | P2 | B | 563 |
| M24x3.0 | P3 | B | 1671 |

Taps

| Type | Hand tap | | Machine tap | |
|------------|----------|----|-------------|-----|
| | Hex | SP | Spiral | Tip |
| M1X0.25 | - | 23 | - | - |
| M1.2X0.25 | - | 21 | - | - |
| M1.4X0.3 | - | 17 | - | - |
| M1.6X0.35 | - | 17 | - | - |
| M1.7X0.35 | - | 17 | - | - |
| M2.0X0.4 | 39.3 | 14 | 65 | - |
| M2.3X0.4 | - | 14 | - | - |
| M2.5X0.45 | 39.3 | 14 | 62 | - |
| M2.6X0.45 | 39.3 | 14 | 58 | 44 |
| M3.0X0.5 | 33.9 | 12 | 44 | 47 |
| M3.5X0.6 | 33.9 | 12 | 47 | 44 |
| M4.0X0.7 | 33.9 | 12 | 44 | 45 |
| M5.0X0.8 | 36.0 | 12 | 45 | 47 |
| M6.0X1.0 | 39.0 | 13 | 47 | - |
| M7.0X1.0 | 46.9 | - | 60 | 63 |
| M8.0X1.25 | 63.9 | 22 | 63 | - |
| M9.0X1.25 | 77.0 | 26 | - | 81 |
| M10.0X1.5 | 80.4 | 27 | 81 | 101 |
| M12.0X1.75 | 110 | 37 | 101 | - |
| M14.0X2.0 | 137 | - | 146 | - |
| M16.0X2.0 | 161 | 54 | 185 | - |
| M18.0X2.5 | 209 | - | 203 | - |
| M20.0X2.5 | 257 | - | 228 | - |
| M22.0X2.5 | 318 | - | 280 | - |
| M24.0X3.0 | 388 | - | 392 | - |
| M27.0X3.0 | 677 | - | - | - |
| M30.0X3.5 | 677 | - | - | - |

Threading Die



| Type | Metric finish die | |
|------------|-------------------|--------------|
| | Six angle die | Circular die |
| M2.0X0.4 | - | 128 |
| M2.5X0.45 | - | 128 |
| M2.6X0.45 | - | 128 |
| M3.0X0.5 | 63 | 70 |
| M3.5X0.6 | 70 | 77 |
| M4.0X0.7 | 63 | 70 |
| M5.0X0.8 | 63 | 70 |
| M6.0X1.0 | 63 | 70 |
| M8.0X1.25 | 70 | 83 |
| M10.0X1.5 | 90 | 83 |
| M12.0X1.75 | 120 | 128 |
| M14.0X2.0 | 120 | 128 |
| M16.0X2.0 | 130 | 132 |
| M18.0X2.5 | - | 132 |
| M20.0X2.5 | - | 194 |
| M24.0X3.0 | - | 194 |
| 1/8-40UNC | 63 | 194 |
| 5/32-32UNC | 63 | 70 |
| 3/16-24UNC | 63 | 70 |
| 1/4-20UNC | 63 | 70 |
| 5/16-18UNC | 75 | 70 |
| 3/8-16UNC | 85 | 83 |
| 7/16-14UNC | 90 | 83 |
| 1/2"-12UNC | 100 | 132 |
| 5/8-11UNC | 120 | 132 |
| 3/4-10UNC | 150 | 132 |
| 1"-8UNC | - | 132 |

Apex screw tap

Material HSS-E General type

Metric coarse teeth

| Type | Precision | R | N-PO (OX) Price | R | N+Pr Price | R | N-PO (OX) Price |
|-----------|-----------|---|-----------------|---|------------|---|-----------------|
| M1.0x0.25 | P1 | B | 225 | | | | |
| M1.2x0.25 | P1 | B | 225 | | | | |
| M1.4x0.3 | P1 | A | 186 | C | 186 | A | 204 204 |
| | P2 | B | 186 | C | 186 | B | 211 |
| | P3 | C | 206 | | | C | 227 |
| M1.6x0.35 | P2 | A | 181 | C | 181 | A | 199 199 |
| | P3 | C | 201 | | | B | 216 |
| M1.7x0.35 | P2 | A | 165 | C | 165 | A | 182 |
| | P3 | B | 171 | | | B | 188 |
| M1.8x0.35 | P2 | C | 183 | | | | |
| M2x0.4 | P2 | A | 139 | B | 139 | A | 153 153 |
| | P3 | B | 139 | | | B | 153 |
| | P4 | B | 143 | | | B | 158 |
| M2.2x0.45 | P2 | B | 153 | | | | |
| M2.3x0.4 | P2 | B | 128 | C | 128 | | |
| | P3 | B | 128 | | | | |
| M2.5x0.45 | P2 | A | 111 | C | 111 | A | 122 122 |
| | P3 | B | 111 | | | B | 122 |
| | P4 | C | 119 | | | C | 131 |
| M2.6x0.45 | P2 | A | 97 | C | 97 | A | 107 107 |
| | P3 | B | 97 | C | 97 | B | 107 |
| | P4 | C | 105 | C | 105 | C | 116 |
| M3.0x0.5 | P2 | | | A | 79 | A | 87 87 |
| | P3 | | | C | 82 | B | 87 |
| | P4 | | | | | B | 89 |
| M3.0x0.6 | P2 | C | 87 | | 87 | | |
| M3.5x0.6 | P2 | B | 83 | | 83 | | 92 |
| | P3 | C | 91 | | | | |
| | P4 | C | 91 | | | | |
| M4.0x0.7 | P2 | | | A | 75 | A | 83 83 |
| | P3 | | | C | 79 | B | 83 |
| | P4 | | | | | B | 85 |
| M4.5x0.75 | P2 | C | 104 | | | | |
| M5.0x0.8 | P2 | | | A | 76 | A | 84 84 |
| | P3 | | | C | 80 | B | 84 |
| | P4 | | | | | B | 87 |
| M6.0x1.0 | P2 | | | A | 83 | A | 91 91 |
| | P3 | | | | | B | 91 |
| | P4 | | | | | B | 94 |
| M7x1 | P2 | B | 94 | C | 94 | | |
| M8x1.25 | P3 | A | 118 | A | 118 | | |
| | P4 | B | 124 | C | 124 | | |
| M10x1.5 | P3 | A | 151 | B | 151 | | |
| M11x1.5 | P4 | C | 217 | | | | |
| M12x1.75 | P4 | A | 212 | B | 212 | | |
| M14x2 | P4 | B | 283 | C | 283 | | |
| M16x2 | P4 | A | 374 | B | 374 | | |
| M18x2.5 | P4 | B | 512 | C | 512 | | |
| M20x2.5 | P4 | A | 661 | B | 661 | | |
| M22x2.5 | P4 | B | 882 | C | 882 | | |
| M24x3 | P4 | A | 1109 | C | 1109 | | |
| M27x3 | P4 | B | 1443 | C | 1443 | | |
| M30x3.5 | P5 | B | 1838 | C | 1838 | | |
| M36x4 | P5 | B | 2442 | C | 2442 | | |
| M42x4.5 | P5 | C | 3826 | C | 3826 | | |

Metric left teeth

| Type | Precision | R | N-PO-L Price |
|----------|-----------|---|--------------|
| M3x0.5 | P2 | | |
| M4x0.7 | P2 | C | 108 |
| M5x0.8 | P2 | C | 110 |
| M6x1 | P2 | C | 119 |
| M8x1.25 | P3 | C | 171 |
| M10x1.5 | P3 | | |
| M10x1.25 | P3 | C | 225 |



Metric fine teeth

| Type | Precision | R | N-PO Price |
|-----------|-----------|---|------------|
| M2x0.25 | P1 | C | 201 |
| M2.5x0.35 | P1 | | |
| M3x0.35 | P2 | C | 118 |
| M4x0.5 | P2 | B | 105 |
| M4.5x0.5 | P2 | | |
| M5x0.5 | P2 | B | 105 |
| M5x0.75 | P2 | | |
| M6x0.5 | P2 | C | 137 |
| M6x0.75 | P2 | B | 123 |
| M7x0.5 | P2 | | |
| M7x0.75 | P2 | C | 145 |
| M8x0.5 | P2 | C | 193 |
| M8x0.75 | P3 | B | 183 |
| M8x1 | P3 | B | 155 |
| M9x0.75 | P3 | C | 227 |
| M9x1 | P3 | | |
| M10x0.5 | P2 | C | 240 |
| M10x0.75 | P3 | | |
| M10x1 | P3 | B | 197 |
| M10x1.25 | P3 | A | 146 |
| M11x0.75 | P2 | | |
| M11x1 | P3 | C | 318 |
| M11x1.25 | P3 | | |
| M12x0.5 | P2 | | |
| M12x0.75 | P3 | | |
| M12x1 | P3 | B | 291 |
| M12x1.25 | P4 | B | 219 |
| M12x1.5 | P3 | B | 218 |
| M13x1 | P3 | | |
| M14x0.75 | P3 | C | 436 |
| M14x1 | P3 | | |
| M14x1.25 | P3 | C | 339 |
| M14x1.5 | P4 | B | 299 |
| | P4 | C | 307 |
| M15x1 | P3 | | |
| M16x1 | P3 | B | 429 |
| M16x1.25 | P3 | B | |
| M16x1.5 | P3 | B | 395 |
| M18x1 | P3 | B | 725 |
| M18x1.25 | P3 | B | |
| M18x1.5 | P4 | B | 541 |
| M18x2 | P4 | | |
| M20x1 | P3 | B | 848 |
| M20x1.5 | P4 | B | 699 |
| M20x2 | P4 | C | 732 |
| M20x1 | P3 | | |
| M20x2 | P4 | B | 996 |
| M22x1 | P4 | | |
| M22x1.5 | P3 | | |
| M22x2 | P4 | B | 1317 |
| M24x1 | P4 | | |
| M24x1.5 | P3 | C | 2112 |
| M24x2 | P3 | C | 2755 |
| M25x1 | P4 | B | 1683 |
| M26x1 | P4 | C | 1250 |
| M27x1.5 | P4 | | |
| M27x2 | P4 | C | 1715 |
| M28x1 | P3 | | |
| M28x1.5 | P4 | | |
| M28x2 | P4 | | |
| M30x1.5 | P4 | | |
| M30x2 | P4 | | |
| M30x3 | P4 | C | 2480 |
| M32x1.5 | P4 | | |
| M32x2 | P4 | | |
| M33x1.5 | P4 | | |
| M33x2 | P4 | | |
| M33x3 | P4 | | |
| M36x1.5 | P4 | C | 2479 |
| M36x3 | P4 | C | 3340 |
| M42x1.5 | P4 | C | 4709 |
| M42x3 | P4 | C | 5111 |

Other Type inquiry!



(UNC)

| Type | Precision | R | N-PO Price | R | N-PO (OX) Price |
|-----------|-----------|---|------------|---|-----------------|
| U2 -56 | P1 | B | 139 | C | 139 |
| | P2 | | 145 | | |
| | P3 | | 152 | | |
| U4 -40 | P2 | B | 94 | C | 94 |
| | P3 | | 100 | | |
| | P4 | | 104 | | |
| U5 -40 | P2 | C | 96 | C | 96 |
| U6 -32 | P2 | B | 89 | C | 89 |
| | P3 | | 94 | | |
| | P4 | | 99 | | |
| U8 -32 | P2 | B | 87 | C | 87 |
| | P3 | | 91 | | |
| | P4 | | 99 | | |
| U10 -24 | P2 | B | 87 | C | 87 |
| | P3 | | 91 | | |
| | P4 | | 99 | | |
| U12 -24 | P2 | C | 100 | C | 100 |
| U1/4 -20 | P2 | B | 93 | C | 93 |
| | P3 | | 96 | | |
| | P4 | | 102 | | |
| U5/16 -18 | P3 | B | 122 | C | 122 |
| U3/8 -16 | P3 | B | 147 | C | 147 |
| U7/16 -14 | P3 | C | 213 | | |
| U1/2 -13 | P3 | B | 239 | C | 239 |
| U9/16 -12 | P3 | C | 365 | | |
| U5/8 -11 | P3 | C | 379 | C | 379 |
| U3/4 -10 | P4 | C | 580 | C | 580 |
| U7/8 -9 | P4 | C | 899 | | |
| U1" -8 | P4 | C | 1330 | | |
| U1"1/8 -7 | | | | | |
| U1"1/4 -7 | | | | | |
| U1"3/8 -6 | | | | | |
| U1"1/2 -6 | | | | | |
| U1"3/4 -5 | | | | | |
| U2" -4.5 | | | | | |

(UNF)

| Type | Precision | R | N-SP Price | R | N-SP (OX) Price |
|------------|-----------|---|------------|---|-----------------|
| U0 -80 | P1 | C | 222 | | |
| U1 -72 | P1 | C | 206 | | |
| U4 -48 | P1 | C | 109 | | |
| U6 -40 | P2 | C | 103 | C | 103 |
| U10 -32 | P2 | B | 87 | C | 87 |
| | P3 | | 91 | | |
| | P4 | | 95 | | |
| U12 -28 | P2 | C | 103 | C | 103 |
| U1/4 -28 | P2 | B | 93 | C | 93 |
| U5/16 -24 | P2 | B | 126 | C | 126 |
| U3/8 -24 | P2 | B | 152 | C | 152 |
| U7/16 -20 | P3 | B | 203 | C | 203 |
| U1/2 -20 | P3 | B | 246 | C | 246 |
| U9/16 -18 | P3 | B | 349 | C | 349 |
| U5/8 -18 | P3 | C | 391 | C | 391 |
| U3/4 -16 | P3 | B | 570 | C | 570 |
| U1" -12 | P4 | C | 1364 | | |
| U1" -14 | P4 | C | 1978 | | |
| U1"1/4 -12 | P4 | C | 2298 | | |
| U1"1/2 -12 | P4 | C | 3825 | | |

(BSW)

| Type | Precision | R | N-SP Price | R | N-SP (OX) Price |
|----------|-----------|---|------------|---|-----------------|
| 1/8 W40 | P2 | C | 95 | | 95 |
| 5/32 W32 | P2 | C | 99 | | 99 |
| 3/16 W24 | P2 | B | 87 | | 87 |
| 7/32 W24 | P2 | C | 107 | | |
| 1/4 W20 | P3 | B | 111 | | 111 |
| 5/16 W18 | P3 | B | 145 | | 145 |
| 3/8 W16 | P3 | B | 175 | | 175 |
| 1/2 W12 | P3 | B | 289 | | |
| 5/8 W11 | P3 | B | 453 | | 453 |
| 7/8 W9 | P4 | C | 1137 | | |
| 1"1/4 W7 | P4 | C | 2397 | | |

thread forming tap



Material HSS-E General type

thread forming tap

| Type | Precision | R | N-RS Price | N-RZ Price |
|-----------|-----------|---|------------|------------|
| M1.0x0.25 | G4 | A | | 185 |
| | G5 | C | | 194 |
| M1.2x0.25 | G4 | A | | 169 |
| | G5 | B | | 169 |
| M1.4x0.3 | G4 | A | | 160 |
| | G5 | A | | 160 |
| | G6 | | | |
| M1.6x0.35 | G4 | B | | 151 |
| | G5 | A | | 151 |
| | G6 | | | |
| M1.7x0.35 | G4 | A | | 151 |
| | G5 | A | | 151 |
| | G6 | B | | |
| M1.8x0.35 | G4 | | | |
| M2.0x0.4 | G4 | A | | 138 |
| | G5 | A | | 138 |
| | G6 | B | | 138 |
| | G7 | | | |
| M2.3x0.4 | G4 | B | | 142 |
| | G5 | | | 145 |
| | G6 | C | | 145 |
| M2.5x0.45 | G5 | A | | 122 |
| | G6 | B | | 122 |
| | G7 | | | |
| | G8 | | | |
| M2.6x0.45 | G5 | A | | 126 |
| | G6 | B | | 126 |
| M3.0x0.5 | G5 | | | 106 |
| | G6 | | | 106 |
| | G7 | | | 109 |
| M3.5x0.6 | G5 | B | | 115 |
| | G6 | B | | 115 |
| | G7 | C | | 128 |
| M4.0x0.7 | G6 | | | 114 |
| | G7 | | | 114 |
| M5.0x0.8 | G6 | | | 122 |
| | G7 | | | 122 |
| M6.0x1.0 | G6 | | | 134 |
| | G7 | | | 134 |

thread forming tap

| Type | Precision | R | N-RS Price | N-RZ Price |
|-----------|-----------|---|------------|------------|
| M8.0x1.25 | G7 | B | | 190 |
| | G8 | C | | 199 |
| M10x1.5 | G7 | B | | 238 |
| | G8 | C | | 266 |
| M12x1.75 | G8 | C | | 396 |

thread forming tap (UNC UNF)

| Type | Precision | R | N-RS Price | N-RZ Price |
|----------|-----------|---|------------|------------|
| U0 -80 | G4 | | | 231 |
| U1 -72 | G4 | | | 227 |
| | G5 | C | | 227 |
| U2 -56 | G4 | C | | 171 |
| | G5 | C | | 171 |
| U3 -48 | G4 | C | | 153 |
| | G5 | C | | 153 |
| U4 -40 | G5 | C | | 144 |
| | G6 | C | | 144 |
| | G7 | C | | 149 |
| U5 -40 | G5 | C | | 143 |
| U6 -32 | G5 | C | | 127 |
| | G6 | C | | 127 |
| | G7 | C | | 131 |
| U8 -32 | G6 | C | | 142 |
| | G7 | | | 142 |
| | G8 | C | | 146 |
| U6 -40 | G5 | C | | 135 |
| U10 -24 | G6 | C | | 150 |
| | G7 | C | | 150 |
| U10 -32 | G6 | C | | 150 |
| | G7 | C | | 150 |
| U1/4 -20 | G7 | C | | 163 |
| | G8 | C | | 1 |